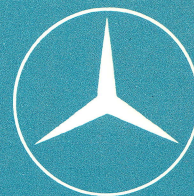


**Service Manual
Engines M 116·117**



service

Daimler-Benz Aktiengesellschaft

Service Manual Engines M 116-117



service

Daimler-Benz Aktiengesellschaft
Stuttgart-Untertürkheim
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This Service Manual contains a description of all important assembly, adjustment and inspection jobs. Pertinent data, dimensions, and tolerances, as well as special tools for various individual operations are listed in separate tables.

The entire contents of this Service Manual are arranged by Group. The Group Index serves to locate any particular group. Each Group is preceded by a comprehensive listing of its contents.

The instructions given in this book are based on the use of the respective equipment and special tools, and the assumption that the person performing the job is acquainted with basic mechanical principles. We recommend that only an authorized Mercedes-Benz Dealer perform work which is highly technical or requires special equipment or special tools.

Satisfactory results may be obtained by methods other than those described here, but following these instructions will always bring best results in the shortest possible time.

Daimler-Benz Aktiengesellschaft
Zentralkundendienst

July 1972

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